

Catalog No.	d ₁	X	h
SM 1280-4	08	X	12



Werkzeugstahl
tool steel



gehärtet und geschliffen
hardened and ground



HRc = 56 + 2

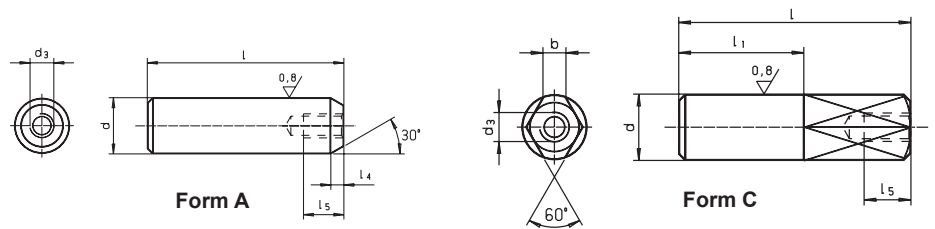


mm

d ₁	h	kg	€	d ₁	h	kg	€	d ₁	h	kg	€	d ₁	h	kg	€	b	d p6	r
∅				∅				∅				∅					∅	
05	08	0,001	2,03	10	0,002	2,09	12	0,002	2,21	16	0,002	2,27	05	04	07			
06	10	0,003	2,30	12	0,004	2,48	16	0,004	2,55	20	0,005	2,66	06	05	08			
08	12	0,006	2,79	16	0,008	2,90	20	0,009	2,95	25	0,011	3,08	08	06	11			
10	16	0,013	3,02	20	0,015	3,09	25	0,019	3,28	32	0,021	3,38	10	08	14			
12	20	0,020	3,47	25	0,032	3,53	32	0,035	3,91	40	0,038	3,97	12	10	16			
14	20	0,035	4,19	25	0,038	4,22	32	0,042	4,42	40	0,046	4,39	14	12	20			
16	25	0,041	4,78	32	0,053	5,00	40	0,060	5,16	50	0,076	5,25	16	14	25			
20	25	0,053	5,74	32	0,078	6,10	40	0,081	6,27	50	0,116	6,71	20	16	28			

SM 1280-5

Aufnahmebolzen, abziehbar Locating pins, changeable



Catalog No.	Form	d	X	l
SM 1280-5	A	08	X	25



Werkzeugstahl
tool steel



gehärtet und geschliffen
hardened and ground

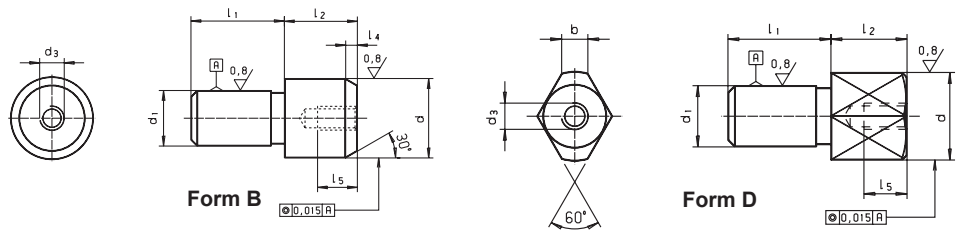


HRc = 56 + 2



mm

d h6	l	€		d ₃	l ₁	l ₄	l ₅	b	kg	
		Form							Form A	Form C
∅	Form A/C	A	C	∅						
08	25	8,10	9,29	M03	14	2,5	6,0	2,2	0,008	0,007
10	30	8,47	9,96	M03	17	3,0	6,0	3,0	0,015	0,013
12	34	9,39	10,96	M05	20	4,0	8,0	3,5	0,028	0,025
16	42	11,42	13,35	M05	26	4,5	8,0	5,0	0,062	0,060
20	47	13,66	15,61	M05	30	5,0	8,0	6,0	0,105	0,100
25	49	16,34	18,84	M05	30	5,0	8,0	8,0	0,170	0,165



Catalog No.	Form	d	X	l ₂
SM 1280-5	B	16	X	14

d h6	l ₂	€		d, p6	d ₃	l ₁	l ₄	l ₅	b	kg	
		Form								Form B	Form D
∅	Form B/D	B	D	∅	∅						
10	11	9,07	10,42	07	M03	11	3,0	6,0	3,0	0,008	0,007
12	12	10,23	11,15	08	M05	13	4,0	8,0	3,5	0,012	0,011
16	14	11,91	13,45	12	M05	18	4,5	8,0	5,0	0,032	0,030
20	15	13,73	15,66	14	M05	22	5,0	8,0	6,0	0,052	0,050
22	17	15,33	17,37	16	M05	22	5,0	8,0	7,0	0,071	0,071
25	17	18,10	20,23	18	M05	25	5,0	8,0	8,0	0,096	0,094