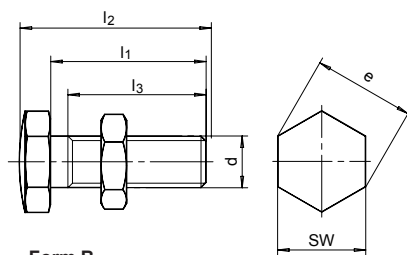
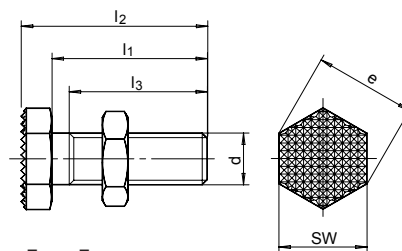


SM 1147-02 Auflagebolzen / Positionsfuß verstellbar Locating bolt / Positioning feet, adjustable



Form B



Form F



Catalog No.	Form	l_1	d
SM 1147-02	B	20	M06



Auflagebolzen: Stahl, Güte 10.9, brüniert
Auflagefläche: induktivgehärtet
Mutter: Stahl, Güte 8.8 (ISO 4035)



mm



bolt: steel

support surface: induction hardened

nut: steel



Gewinde weich
thread not hardened



Form B: Auflagefläche ballig

Form F: Auflagefläche geriffelt

Verwendung als Auflagen, Anschläge und Druckstücke.

Form B: spherical support surface

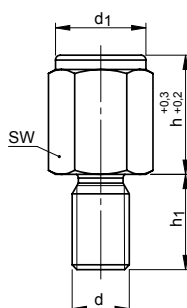
Form F: ridged support surface

To be used as seats, stops and thrust pads.

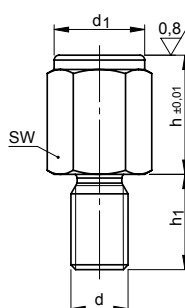


l_1	d Ø	l_2	l_3	e	SW	kg	
						Form B	Form F
20	M06	23,5	19,0	11,5	10	0,007	0,007
25	M08	30,0	21,0	14,5	13	0,015	0,015
30	M10	36,0	25,5	19,6	17	0,031	0,032
35	M12	42,0	29,7	21,9	19	0,047	0,048
40	M16	49,5	34,0	27,7	24	0,099	0,100
45	M20	57,0	37,0	34,6	30	0,179	0,177
50	M24	64,0	40,0	41,6	36	0,294	0,296

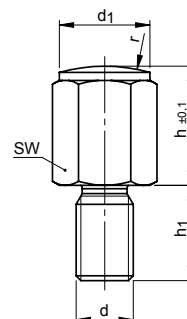
SM 1147-1 Auflagebolzen / Positionsfuß Locating bolt / Positioning feet



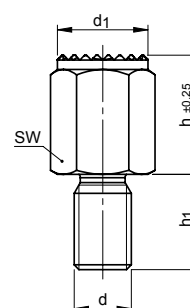
Form A



Form B



Form C



Form D



Catalog No.	Form	h	d
SM 1147-1	C	40	M10



Stahl
steel



mm



einsatzgehärtet und brüniert
Gewinde weich

case-hardened, blackened
thread not hardened



Form A: Planfläche gehärtet

Form B: Planfläche gehärtet und geschliffen

Form C: Kugelfläche gehärtet

Form D: Riffelfläche vergütet

Form A: surface hardened

Form B: surface hardened and ground

Form C: spherical surface hardened

Form D: ridged surface heat-treated



h	d				d_1 Ø	h_1	r	SW	kg
	A	B	C	D					
10	M06	M06	M06	M06	10	11	15	10	0,009
20	M06	M06	M06	M06					0,016
10	M08	M08	M08	-	13	13	20	13	0,016
15	M08	M08	M08	M08					0,021
20	M08	M08	M08	M08					0,027
30	M08	M08	M08	M08					0,039
10	M10	M10	M10	-	17	16	30	17	0,028
20	M10	M10	M10	M10					0,048
40	M10	M10	M10	M10					0,087
10	M12	M12	M12	-	19	20	40	19	0,040
25	M12	M12	M12	M12			35		0,077
50	M12	M12	M12	M12			35		0,138
15	M16	M16	M16	-	27	24	50	27	0,109
30	M16	M16	M16	M16					0,182
60	M16	M16	M16	M16					0,331
40	M20	M20	M20	M20	32	29	60	32	0,343
80	M20	M20	M20	M20					0,621

