

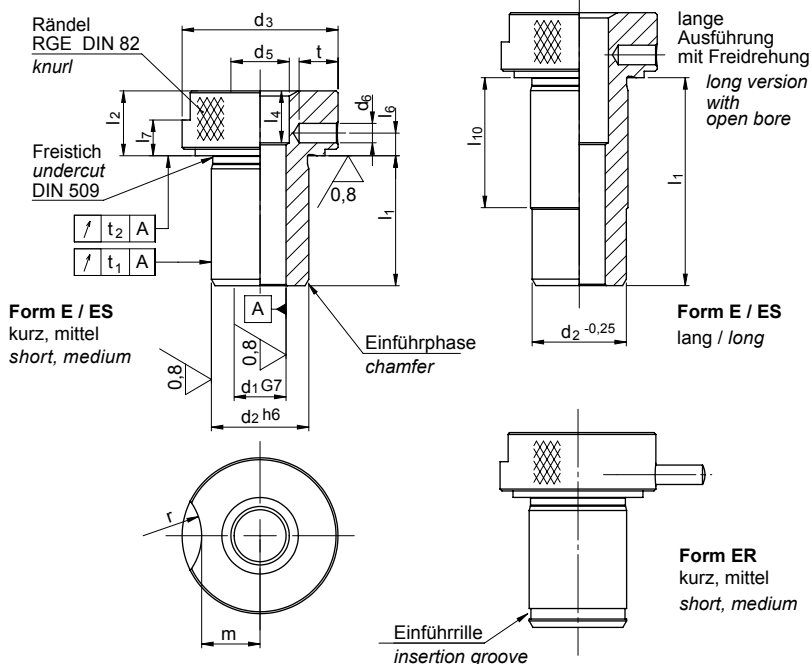


Catalog No.	Form	d ₁	X	I ₁
SM 1002-2	E	02.40	X	08

Spezialstahl
special steel

gehärtet und geschliffen
hardened and ground

HRc 63±1



d ₁ G7 Ø	d ₂ h6 Ø	d ₃ Ø	d ₅ Ø	d ₆ Ø	f	I ₂	I ₃	I ₄ mittel med.	I ₄ lang long	I ₆	I ₇	I ₁₀	r	m	t	t ₁	t ₂
02,40 - 02,65	08	15	3,0	2,5	0,5	8	1,0	4,5	-	3,0	4,5	12,5	7,0	5,0	5,0	0,02	0,005
02,70 - 04,75	10	18	5,0	2,5				6,0	15,0			16,0		6,5			
04,80 - 08,50	15	24	9,0	3,0	0,8	10	1,0	8,0	20,0	3,5	5,5	20,0		9,0	6,0	0,03	
08,60 - 14,00	22	32	14,5					9,0	24,0			25,0	9,0	13,0			
14,10 - 19,00	28	40	20,0	4,0	1,2	12	1,5	12,0	30,0	4,5	7,0	32,0		17,0	7,0		
19,10 - 25,00	35	50	26,0									32,0		22,0			
25,10 - 33,50	46	60	35,0	5,0	1,6	16	2,0	15,0	38,0	6,0	9,5	40,0	11,5	26,0	9,0	0,04	0,008
33,60 - 45,00	58	74	47,0									40,0		33,0			

d ₁ G7 Ø	d ₂ h6 Ø	I ₁ kurz short	I ₁ mittel med.	I ₁ lang long
02,40 - 02,65	8	08,0	12,5	-
02,70 - 04,75	10	10,0	16,0	25,0
04,80 - 08,50	15	12,5	20,0	32,0
08,60 - 14,00	22	16,0	25,0	40,0
14,10 - 19,00	28	20,0	32,0	50,0
19,10 - 25,00	35	20,0	32,0	50,0
25,10 - 33,50	46	25,0	40,0	63,0
33,60 - 45,00	58	25,0	40,0	63,0

CAD-Daten verfügbar
CAD-files available

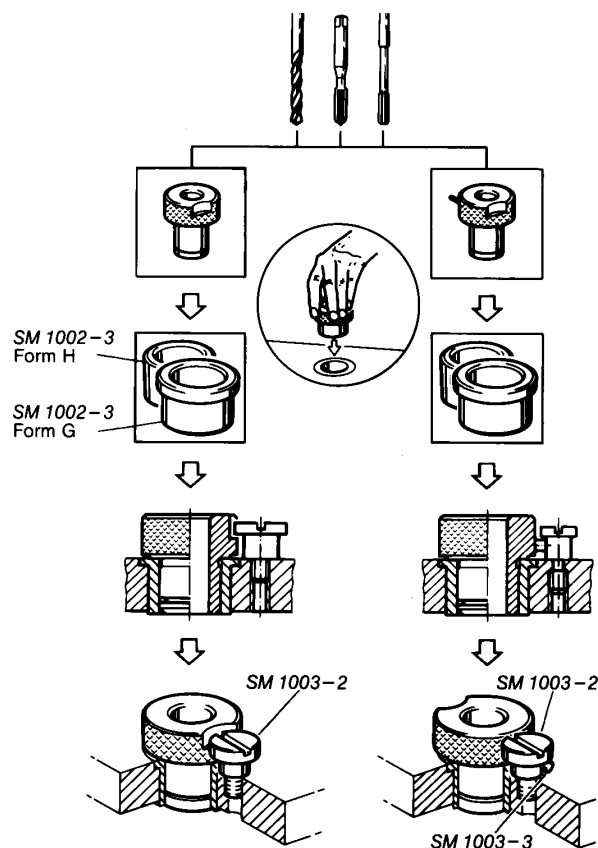
0,1; 0,25; 0,75 mm

Form E: Schnellwechselbuchse /
quick release drill bushing
Form ES: mit Anschlagstift /
with stop pin
Form ER: mit Anschlagstift und Einführhille /
with stop pin and insertion groove

Diese Steckbohrbuchsen sind nur mit den Grundbohr-
buchsen SM 1002-3 Form G und Form H kombinierbar.
passende Bundschrauben: SM 1003-2
passende Haltestifte: SM 1003-3
These renewable drill bushings fit only with basic
bushes SM 1002-3 form G or form H.
fixing screws: SM 1003-2
dowel pins: SM 1003-3

andere Materialien und Abmessungen
other materials and dimensions

renewable drill bushing
Steckbohrbuchse SM 1002-2
(als Auswechselbuchse)
(as exchange drill bushing)
(als Schnellwechselbuchse)
(as quick release drill bushing)



SM 1000 Bohrbuchse Drill bushes DIN 179	
SM 1001 Bohrbuchse headed drill bushes DIN 172	
SM 1002-1 Steckbohrbuchse renewable drill bushes DIN 173 Form A	
SM 1002-2 Steckbohrbuchse renewable drill bushes DIN 173 Bl. 2	
SM 1002-3 Grundbuchse bottom bushes DIN 173 Bl. 2 Form H	
SM 1002-3 Grundbuchse bottom bushes DIN 173 Bl. 2 Form G	
SM 1002-4 Steckbuchse renewable bushes DIN 173 Teil 1	
SM 1002-5 Flachkopfschraube flat head fixing screws DIN 173 Teil 1	
SM 1003-1 Bundschraube collar screws DIN 173 Bl. 1	
SM 1003-2 Zylinderschraube fixing screws DIN 173 Bl. 2 Form K	
SM 1003-3 Haltestift dowel pins for drill bushes	
SM 1003-5 Spannbuchse clamping bushes	

