



Catalog No.	Form	b ₁	X	b ₂
SM 1137	A	12	X	10

Stahl, einsatzgehärtet, brüniert und geschliffen
steel, case hardened, blackened and ground

mm

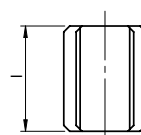
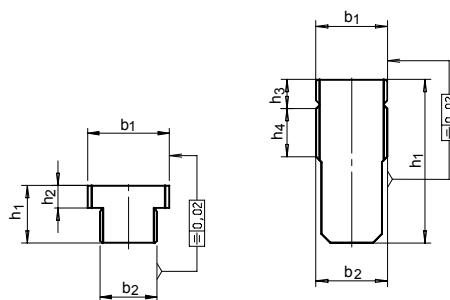
Zum Ausrichten von Vorrichtungen und Spannzangen auf Maschinentischen mit T-Nuten nach DIN 650. Werden erst nach dem groben Ausrichten seitlich eingeschoben, dadurch können Beschädigungen an den Maschinentischen vermieden werden.

Used for locating fixtures and clamping elements on machine tables with T-slots to DIN 650. They remain as accessories with the machine. Being simply pushed into position after the fixture or clamping element has been roughly positioned, they cannot cause damage to the machine as could protruding fixed slot tenons or low slot tenons.

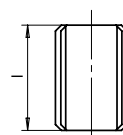
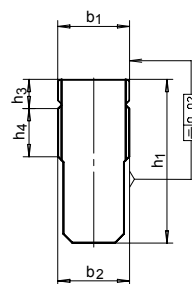
Form A: $b_1 > b_2$

Form B: $b_1 = b_2$

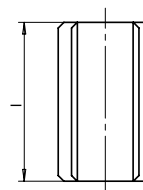
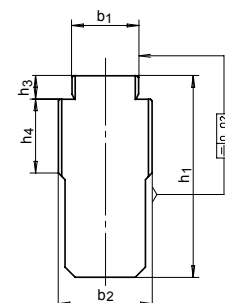
Form C: $b_1 < b_2$



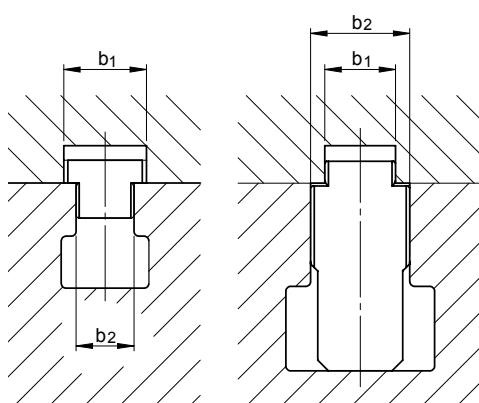
Form A
 $b_1 > b_2$



Form B
 $b_1 = b_2$



Form C
 $b_1 < b_2$



Form	Nutennennmaß / slot Vorrichtung device b ₁ h ₆		h ₁	h ₂	h ₃	h ₄	l	kg
		Maschine machine b ₂ h ₆						
A	12	10	12,0	3,6	-	-	20	0,020
	20	12	14,0	5,5	-	-	32	0,050
	20	14	14,0	5,5	-	-	32	0,055
	20	16	14,0	5,5	-	-	32	0,060
	20	18	14,0	5,5	-	-	32	0,065
B	12	12	28,6	-	5,5	09	20	0,045
	20	20	45,5	-	7,0	16	32	0,200
C	20	22	50,5	-	7,0	18	40	0,303
	20	28	61,5	-	7,0	24	40	0,470
	20	36	76,5	-	7,0	30	50	0,952