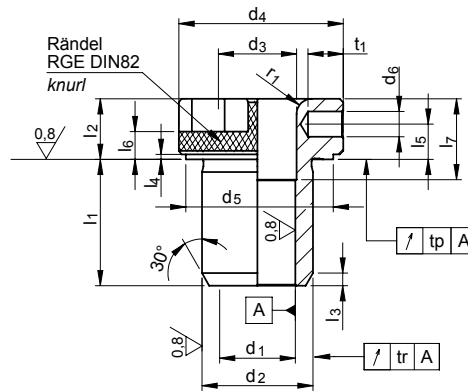


Catalog No.	Form	d_1	X	I_1
SM 1002-4	K	02.40	X	10



Spezialstahl
special steel



gehärtet und geschliffen
hardened and ground



HRc 63±1



0,1; 0,25; 0,75 mm
über 15 mm 0,5 mm



mm



Form K: Schnellwechselbuchse,
Bajonettverschluss rechts;

Form L: Auswechselbuchse
Bohrbuchsen SM 1000; SM 1000-1;
SM 1000-2; SM 1001 verwendbar.
Passende Schrauben: SM 1002-5;
Spannbuchse: SM 1003-5;
Haltestifte: SM 1003-3.

Form K: Quick renewable drill bushing, bayonet joint right

Form L: exchange drill bushing
You can use drill bushings SM 1000;
SM 1000-1; SM 1000-2; SM 1001 with it.
flat head fixing screws: SM 1002-5
clamping bushings: SM 1003-5
dowel pins: SM 1003-3



andere Materialien und Abmessungen
Form KL: für linksschneidende Werkzeuge
 Other materials and dimensions.
Form KL: for left-cutting tools

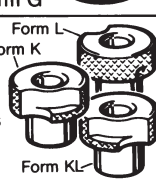


CAD-Daten verfügbar
CAD-files available



   				
d ₁ F7	d ₂ m6			
Ø	Ø	l ₁ kurz short	l ₁ mittel med.	l ₁ lang long
Form L / K				
02,40 - 04,00	08	10	16	-
04,10 - 06,00	10	12	20	25
06,10 - 08,00	12	12	20	25
08,10 - 10,00	15	16	28	36
10,10 - 12,00	18	16	28	36
12,10 - 15,00	22	20	36	45
15,10 - 18,00	26	20	36	45
18,10 - 22,00	30	25	45	56
22,10 - 26,00	35	25	45	56
26,10 - 30,00	42	30	56	67
30,10 - 35,00	48	30	56	67
35,10 - 42,00	55	30	56	67
42,10 - 48,00	62	35	67	78
48,10 - 55,00	70	35	67	78
55,10 - 62,00	78	40	78	105
62,10 - 70,00	85	40	78	105
70,10 - 78,00	95	45	89	112
78,10 - 85,00	105	45	89	112

[illegible]

SM 1000 Bohrbuchse Drill bushes DIN 179	
SM 1001 Bohrbuchse headed drill bushes DIN 172	
SM 1002-1 Steckbohrbuchse renewable drill bushes DIN 173 Form A	
SM 1002-2 Steckbohrbuchse renewable drill bushes DIN 173 Bl. 2	
SM 1002-3 Grundbuchse bottom bushes DIN 173 Bl. 2 Form H	
SM 1002-3 Grundbuchse bottom bushes DIN 173 Bl. 2 Form G	
SM 1002-4 Steckbuchse renewable bushes DIN 173 Teil 1	
SM 1002-5 Flachkopfschraube flat head fixing screws DIN 173 Teil 1	
SM 1003-1 Bundschraube collar screws DIN 173 Bl. 1	
SM 1003-2 Zylinderschraube fixing screws DIN 173 Bl. 2 Form K	
SM 1003-3 Haltestift dowel pins for drill bushes	
SM 1003-5 Spannbuchse clamping bushes	

