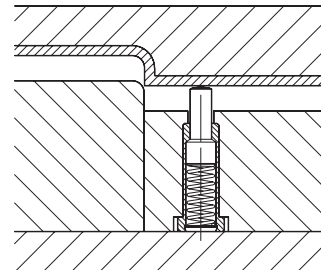


	<b>Catalog No.</b>	<b>d<sub>1</sub></b>
	SM 1275-4	10

- Hülse: Automatenstahl, brüniert
- Bolzen: Stahl, einsatzgehärtet, brüniert
- Feder: Edelstahl rostfrei
- housing: free cutting steel, blackened
- pin: steel, case-hardened, blackened
- spring: stainless steel



- Verwendung: Abdruckstift, gefederter Anschlag im Werkzeugbau.
- Temperatureinsatz bis max. 250° C.
- Used as ejection pins and spring stops in tool making.
- Temperature range up to 250° C.

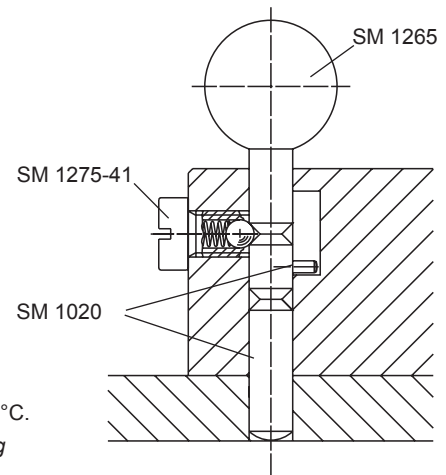
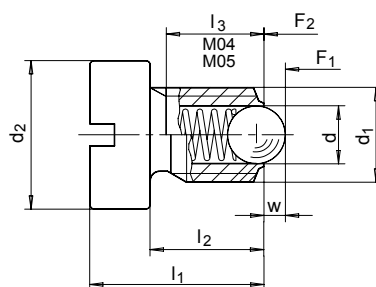


- Reinigen mit SM 1306 Clean with

- Kleben mit SM 1301 Lock with

\* = statistischer Mittelwert / statistical average value

d <sub>1</sub> ∅	d <sub>2</sub> ∅	d <sub>3</sub> ∅	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	s	Druck / Pressure [N] ≈*		kg
							Anfang / Start	Ende / End	
06	2,7	8	20	3,2	06	3,5	10	22	0,004
08	3,9	10	24	3,2	08	4,5	30	88	0,008
10	5,9	13	30	4,0	10	5,5	42	110	0,016
12	7,9	16	36	5,0	12	6,5	50	130	0,027



	<b>Catalog No.</b>	<b>d<sub>1</sub></b>	<b>Material</b>
	SM 1275-41	M04	ST

- ST: Hülse: Automatenstahl, brüniert
- Kugel: Kugellagerstahl, gehärtet
- Feder: Edelstahl rostfrei
- NI: Hülse: Edelstahl rostfrei 1.4305
- Kugel: Edelstahl rostfrei, gehärtet
- Feder: Edelstahl rostfrei
- ST: housing: free cutting steel, blackened
- ball: ball-bearing steel, hardened
- spring: stainless steel
- NI: housing: stainless steel 1.4305
- ball: stainless steel, hardened
- spring: stainless steel

- Zur Arretierung sowie als An- und Abdruckstifte.
- Temperatureinsatzbereich: max. 250 °C.
- To be used for locating or for applying pressure or lifting off.
- Temperature range up to 250 °C



d <sub>1</sub> ∅	d Kugel Ball	d <sub>2</sub> ∅	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	w	Druck [N] ≈* / Pressure		kg
							Anfang / Start F <sub>1</sub>	Ende / End F <sub>2</sub>	
M04	2,5	6	9,5	6,5	5,0	0,8	8,0	14,0	0,001
M05	3,0	8	12,5	8,5	6,7	0,9	8,0	14,0	0,002
M06	3,5	10	14,0	9,0	-	1,0	11,0	18,0	0,004
M08	4,5	13	16,5	11,0	-	1,5	18,0	31,0	0,007
M10	6,0	16	20,0	14,0	-	2,0	24,0	45,0	0,013
M12	8,0	18	22,0	15,0	-	2,5	26,0	49,0	0,020

\* = statistischer Mittelwert / statistical average value

