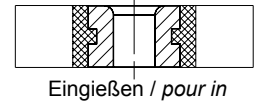
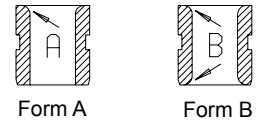
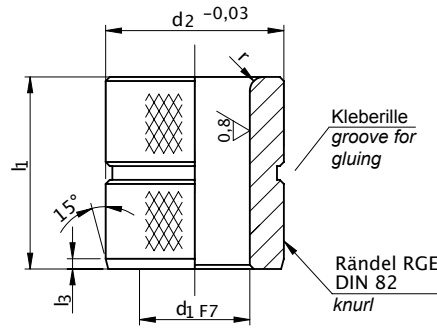


# SM 1000-1

ähnl. SM 1000 / DIN 179

# Kordelbuchse

Knurled drill bushing



Catalog No.	Form	d <sub>1</sub>	X	l <sub>1</sub>
SM 1000-1	A	01.90	X	06



Spezialstahl  
special steel



gehärtet und geschliffen  
hardened and ground



HRc 63±1



mm



0,1; 0,25; 0,75 mm  
über 15 mm 0,5 mm



andere Materialien und Abmessungen  
other materials and dimensions



CAD-Daten verfügbar  
CAD-files available

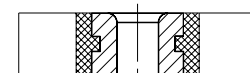
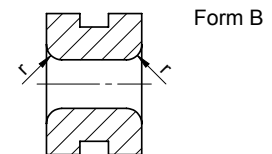
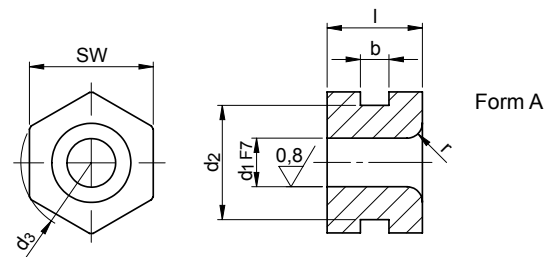


d <sub>1</sub> F7 Ø	d <sub>2</sub> Ø -0,03				l <sub>3</sub>	r
		l <sub>1</sub> kurz short	l <sub>1</sub> mittel medium	l <sub>1</sub> lang long		
01,00 - 01,80	04	06	08	-	1,00	1,0
01,90 - 02,60	05		09	-		
02,70 - 03,30	06		12	16		
03,40 - 04,00	07					
04,10 - 05,00	08	10	16	20	1,25	1,5
05,10 - 06,00	10					
06,10 - 08,00	12					
08,10 - 10,00	15					
10,10 - 12,00	18	16	28	36	1,50	2,0
12,10 - 15,00	22					
15,10 - 18,00	26					
18,10 - 22,00	30					
		20	36	45	1,50	3,0

# SM 1000-2

# Sechskantbohrbuchse

Hexagon drill bushing



Catalog No.	Form	d <sub>1</sub>	X	l
SM 1000-2	A	05.00	X	10



Spezialstahl  
special steel



gehärtet und geschliffen  
hardened and ground



HRc 63±1



mm



CAD-Daten verfügbar  
CAD-files available



Reinigen mit  
**SM 1306**  
Clean with



Eingießen mit  
**SM 1304**  
Pour in with

d <sub>1</sub> F7 Ø	l	SW	d <sub>2</sub> Ø	d <sub>3</sub> Ø -0,05	b	r
01,10 - 01,80	08	8	7,5	9,0	3	1,2
01,90 - 02,50			7,5			
02,60 - 03,20		9	10,0			
03,30 - 04,00	10	11	10	12,3	1,6	
04,10 - 05,00			10			
05,10 - 06,00			13	14,4		

d <sub>1</sub> F7 Ø	l	SW	d <sub>2</sub> Ø	d <sub>3</sub> Ø -0,05	b	r
06,10 - 08,00	12	15	14	16,6	4	2,0
08,10 - 10,00			16	19,0		
10,10 - 12,00			22	24,3		
12,10 - 15,00	16	24	22,5	27,0	6	4,0
15,10 - 18,00			26	30,0		
18,10 - 22,00			27	31		
		32	31	35,4	8	